

SINGER

51W101

MACHINE NO. 51W101

5-27-57

Dept. 40 (Mr. Seeley)
53 (2)

61

70

70-2

83-1

86

88

89

92 Mr. C.R. Odermann

Mr. F. Breul (2)

Mr. R. Carmichael

Mr. A. Philip

Mr. R.W. Hewey
Mr. H.J. Carter
Mr. E. Ellison

MACHINE NO. 51w101

*204920 Arm with 200439C and 204705
213434 " Base
204235 " " Position Pin (2)
200010E " " Screw (3)
202005 " " " Washer (3)
204163 " Cap
200278X " " Screw
202248 " " " Washer
10554 " Position Pin (2)
200963E " Screw (3)
202005 " " Washer (3)
213622 " Shaft
204705 " " Bushing (front)
200439C " " " Position Screw
213432 " " Connection with four 200054E (2)
200054E " " " Screw
202299 " " Oil Packing (wick) (2)
*221203 Bed with 203248, 203249, two each 200362C, 200516E, 200840E
and 202299
233939 Bobbin
203210 " Case Base with 202056, 203211 to 203213 and 203216
203211 " " " Latch
*202056 " " " " Pin
203212 " " " " Plunger
203213 " " " " Spring
203209 " " Cap with 200984C, 203214, 203215 and two 200594E
203214 " " Tension Spring
200984C " " " " Regulating Screw

MACHINE NO. 51w101

200594E	Bobbin Case Tension Spring Screw
203215	" " Thread Guide
200594E	" " " " Screw
203216	" " Washer (cloth)
203217	Bobbin Case complete, Nos. 203209 and 203210
208656	Face Plate with 200366X, 200368X, 202087, 202090, 204185, 204281 and two 200397X
200053C	" " Screw (2)
204185	" " Thread Guide
200397X	" " " " Set Screw
208657	Face Plate complete, Nos. 200286F, 200577AL, 201527C, 202088, 204059, 204280, 204933, 204934, 206639 and 208656
213426	Feed Bar
213425	" " 213426 with 200214E, 201525E, and 221508
200214E	" " Hinge Screw
201525E	" " " " Nut
241984	" Dog for 242000 (Formerly Serial 95470)
203609	" " Lever with 200098E
200362C	" " " Adjusting Screw
201524E	" " " " " Check Nut
200263D	" " " Hinge Screw
201528D	" " " " " Nut
221206	" " " Post
221210	" " " " 221206 with 200265E, 201525E, 203609, 203610, 221211, 221212, four each 200054E and 200578X
221209	" " " " Cover (back)
221260	" " " " " (front)
200159F	" " " " " Clamp Screw

MACHINE NO. 51w101

221211	Feed Dog Lever Post Cover (side) with 200362C and 201524E
200583X	" " " " " (back or front) Screw (8)
200578X	" " " " " (side) Screw
200024C	" " " " " Screw (2)
221212	" " " " " Support
200054E	" " " " " " Screw
200008C	" " " " " " " (2)
203637	" " " " " " " Washer (2)
203610	" " " " " Slide Block
200265E	" " " " " " Hinge Screw
201525E	" " " " " " " " Nut
200098E	" " " " " Screw
213428	" " Driving Cam with 200382ALX and 200437C
241985	" " " " Fork Lever with 204195 and 204293 (Formerly Serial 95471)
241986	" " " " " " Connection with 200668C and 201525E (Formerly Serial 95472)
204194	" " " " " " Connection Clamp with 200031C
200031C	" " " " " " " " " Pinch Screw
200668C	" " " " " " " " " Screw Stud
201525E	" " " " " " " " " " " Nut
200002E	" " " " " " " " " Hinge screw
201522E	" " " " " " " " " " " Nut
*204195	" " " " " " " Shaft
204197	" " " " " " " Collar with 200113F
200113F	" " " " " " " " Set Screw
204293	" " " " " " " Position Pin
204196	" " " " " " " Sleeve (split)
200043C	" " " " " " " " Set Screw

MACHINE NO. 51w101

201524E	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut
241987	Feed Driving Cam Fork Lever complete, Nos. 204194 and 241985 (Formerly Serial 95473)
200437C	" " " Position Screw
200382ALX	" " " Set Screw
204294	" " Rock Shaft
241988	" " " " 204294 with 200002E, 201522E and 241986 (Formerly Serial 95474)
202305	" " " " Center (2)
200043C	" " " " " Set Screw (2)
221508	" " " " Crank with two 200383C
200383C	" " " " " Set screw
213007	" Lifting Cam with 202126
204202	" " " Fork with 200027E
200027E	" " " " Pinch Screw
202126	" " " Position Pin
200045E	" " " Screw
203305	" " Rock Shaft
203315	" " " " 203305 with 203238
202305	" " " " Center (2)
200043C	" " " " " Screw (2)
202276	" " " " Slide Block
203238	" " " " " " 202276 with 200243E and 201531E
200243E	" " " " " Block Hinge Screw
201531E	" " " " " " " " Nut
241989	" Regulating and Reversing Handle (Formerly Serial 95475)
241990	" " " Reversing Handle 241989 with 200672C, 202622, 204210, 204213 and 213691) (Formerly Serial 95476)

MACHINE NO. 51w101

241991	Feed Regulating and Reversing Handle complete, Nos. 200291E, 204211, 213433 and 241990 (Formerly Serial 95477)
241992	" " " " Handle Neutral Positioning Spring (Formerly Serial 95478)
200132E	" " " " Handle Neutral Positioning Spring Screw (2)
213691	" " " " Handle Position Pin
204210	" " " " " Shaft
204211	" " " " " Crank with 200098F
213433	" " " Reversing Handle Shaft Crank Link
200271E	" " " " " " " " Hinge Screw (lower)
200291E	" " " " " Handle Shaft Crank " Hinge Screw (upper)
200 98F	" " " " " Handle Shaft Crank Set Screw
204213	" " " " " " Sleeve (split)
200362C	" " " " " " Set Screw
202622	" " " " " " Washer
200457D	" " " " " Stop Screw
201540E	" " " " " " " " Nut
241993	" " " " " Lever (Formerly Serial 95479)
241994	" " " " " Bracket with two each 200457D and 201540E (Formerly Serial 95480)
201495C	" " " " " Lever Bracket Screw (large)
200036E	" " " " " " " (small)
200262X	" " " " " Hinge Screw
200672C	" " " " " Screw Stud
*203239	Hook (sewing)
203240	" 203239 with 201253F, 201376C and 203379

MACHINE NO. 51w101

203290	Hock and Bobbin Case complete, Nos. 203217 and 203240
203242	" Bevel Gear, 24 teeth, with two 200383C
200383C	" " " Set Screw
203242	" " Pinion, 24 teeth, with two 200383C
200383C	" " " Set Screw
203306	" Counter Shaft
203244	" " " Collar with two 200393C
200393C	" " " " Set Screw
203245	" " " Driving Gear, 44 teeth with 200362C and 200439C
213157	" " " " Gear 203245 with 200045E and 213007
200439C	" " " " Gear Position Screw
200362C	" " " " " Set Screw
203246	" " " Gear, 22 teeth with two 200383C
200383C	" " " " Set Screw
202299	" " " Oil Packing (wick)
200840E	" " " " " " Stop Screw
213624	" Driving Shaft
203248	" " " Bearing with 202299
202299	" " " " Oil Packing (wick)
202126	" " " " Position Pin
200516E	" " " " Screw
203249	" " " Bushing (eccentric)
202299	" " " " Oil Packing (wick)
200362C	" " " " Set Screw
213141	" " " Collar with two 200393C
200393C	" " " " Set Screw
203379	" Gib
201376C	" " Hinge Screw

MACHINE NO. 51w101

201253F Hook Gib Screw
203625 " Post
203638 " " 203625 with 200555X, 202299, 203242, 203254, 203290
amd 203619
202299 " " Oil Packing (wick)
200008C " " Screw (2)
203637 " " " Washer (2)
221215 " " Slide
203619 " Socket
200555X " " Screw
203254 " Washer
240067 Knee Lifter Connection Lever
200262X " " " " Hinge Screw
227475 " " " " Lifting Rod with 202302
202302 " " " " " " Cotter Pin
208507 " " Lifting Lever
200262X " " " " Hinge Screw
237202 Machine Pulley (disc) (belt groove 2-3/4 in. diam.) (rim
diam. 5-1/4 in.) with 200328C
and 200335C
350419X " " Adjusting Screw
200328C " " Position Screw
200335C " " Set Screw
208613 Needle Bar (hollow)
204247 " " 208613 with 200125ALX, 200175D and 204250
204911 " " Connecting Link
200237C " " " " Hinge Screw Stud
201519E " " " " " " " Nut
206024 " " " Stud with two 200387C

MACHINE NO. 51w101

204913	Needle Bar Frame
241995	" " " Cam Gear (Formerly Serial 95484)
241996	" " " " " Cover (Formerly Serial 95485)
200571D	" " " " " Screw (3)
200062X	" " " " " Stop Screw
234490	" " " Driving Bevel Pinion, 18 teeth, with two 200374C
200374C	" " " " Bevel Pinion Set screw
204919	" " " Pitman with 200741C, 201531E, 204921 and two 200110X
200741C	" " " " Ball Screw
*204921	" " " " " Cap
200110B	" " " " " Screw
201531E	" " " " " Nut
204922	" " " " Connection (adjustable)
204841	" " " " " 204922 with 204923
204926	" " " " " 204841 with 204919, 204924 and two 200110X
204923	" " " " Connection Bearing
200110X	" " " " " Screw
204924	" " " " " Washer
200791E	" " " " " Slide screw
206505	" " " " " Stop
200135C	" " " " " " Screw
225908	" " " " " " " Washer
228026	" " " " " " Washer
201581X	" " " " " " Wing Nut
241997	" " " Regulator with 201809, 202090 and 204928 (Formerly Serial 95486)
201816	" " " " " Roller

MACHINE NO. 54w101

201809	Needle Bar Frame Regulator Roller	201816 with 202556
202556	" " " " "	Stud
*204928	" " " " "	Shaft
202574	" " " " "	Collar with 200380C
200380C	" " " " "	Set Screw
202090	" " " " "	Pin
200410C	" " " " "	Screw Center (lower or upper)
201517E	" " " " "	Nut (lower or upper)
204250	" " " " "	Thread Guide
200175D	" " " " "	Screw
200125ALX	" " " " "	Set Screw
204251	Presser Bar (hollow) with 200074E	
204252	" " " " "	Lifter
200550C	" " " " "	Hinge Screw
208609	" " " " "	Lifting Bracket
204931	" " " " "	208609 with 20 650F and 201525E
204254	" " " " "	Position Guide
200362C	" " " " "	Set Screw
204327	" " " " "	Packing Washer (felt)
200504E	" " " " "	Screw Bushing (lower)
204255	" " " " "	Spring
200491X	" " " " "	Thumb Screw (pressure regulating)
241998	" " " " "	Foot, 16 needle hole (Formerly Serial 103305)
200074X	" " " " "	Screw
202068	Spool Holder Base	
200575X	" " " " "	Screw
204296	" " " " "	Wire
200079X	" " " " "	Hinge Screw

MACHINE NO. 51w101

204297 Spool Holder complete, Nos. 200079X, 202068 and 204296
212920 Take-up Cam with 200335C and 200430AL
241999 " " 212920 with 200237C, 200383C, 201519E and
204911 (Formerly Serial 95488)
203172 " " Friction Washer
200430AL " " Position Screw
200383C " " " " Check Screw
200335C " " Set Screw
204262 " Lever
206556 " " 204262 with 204263
204263 " " Bearing with 204264
204264 " " " Position Pin
200043F " " " Screw
201816 " " Roller
204266 Take-up Lever complete, Nos. 200042F, 201816 and 206556
244048 Tension Disc
202090 " " Position Pin
204933 " Release Lever
200286F " " " Hinge Screw
201527E " " " " Nut
204934 " " " " Washer
200650F " " " Switch Screw Stud
201525E " " " " " Nut
202407 " Spring
200632X " Stud
200397X " " Set Screw
201572X " Thumb Nut
204271 " Washer

MACHINE NO. 51w101

206639 Tension complete, Nos. 200632X, 201572X, 202407, 204271, and
two 244048

204274 Thread Controller Plate

200577AL " " " Screw

202098 " " Roller

204275 " " " Guard

202084 " " " " Washer

200300C " " " Screw

204276 " " Spring

204333 " " " Guard

200581X " " " " Screw

202087 " " " Stop

202088 " " " Stud with 204925

200366X " " " " Set Screw

204925 " " " " Washer

205987 Thread Controller complete, Nos. 200300C, 200581X, 202084,
202098, 204274, 204275 and 204333

204280 " " and Spring complete, Nos. 204276 and 205987

202412 " Guide

204459 " Guide

204281 " Retainer Guide Wire

202091 " " Sleeve

202092 " " Spring

204058 " " Stud

200368X " " " Set Screw

204059 Thread Retainer complete, Nos. 202091, 202092 and 204058

242000 Throat Plate, 50 needle hole, for 241984 (Formerly Serial
95489)

200577AL " " Screw (2)

MACHINE NO. 51w101

ACCESSORIES

202258	Bed Hinge Connection (2)
200570E	" " " Screw (4)
233939	Bobbin (2)
259431	" Winder
228286	Drip Pan
228856	Feed Reversing Treadle and Pitman complete
228710	Knee Lifter Rock Lever
41400	Machine Rest Pin
130x17	Needles #16 (6)
120342	Oiler
228476	Screw Driver (Bobbin Case)
228498	" Driver
225554	Wrench